# Selected References

We take Care

Environment

of your

## EnviCare<sup>®</sup> Engineering GmbH

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#### 1 Hydrogen, Biogas, Biomethane, ATEX

client	Scope of activity	year
BE Energy, Eisenstadt	200 MW elektrolyzer for renewable green hydrogen production:	2024-cont
	Basic engineering	
	Authority engineering	
AWV Knittelfeld	Co-Fermentation at a communal waste water treatment plant	2006
	Basic, authority and detail engineering	2010
	Tendering	
	Building supervision	
	• Start-up	
Bioenerg d.o.o. Crnomelj, Slo	Detail engineering for hygienization unit and consulting for biogas installation utilizing organic waste (1.400 kW)	2010
Biofutura d.o.o., Slovenia	Evaluation of biogas project Ilirska bistrica	2008
Biogasanlage Echsenbach	Building supervision for Biogasplant (500 kW)	2004
Biogas Mölbling	Building supervision for Biogasplant Funder (250 kW)	2004
Biogas Pöchlarn	Building supervision for Biogasplant (500 kW)	2004
Biogaspark	Biogas from renewable primary products -	2003
	framework contract (250 + 500 kW):	2005
	Basic engineering	
	Building supervision	
Biogaspark	Building supervision for 4 Biogasplants (2 * 250 kW, 2 * 500 kW)	2004
Biogaspark, Amstetten	Biogas from biowaste, kitchen slops and slaughterhouse waste:	2004
	Feasibility study and consulting	
Biopower, Austria	2 Biogas plants from renewable primary products	2006-07
	Retz and Ziersdorf, each with an electric power of 1.500 kW:	
	Basic, authority and detail engineering	
	Tendering	
	<ul> <li>Building supervision and training of operators</li> </ul>	

client	Scope of activity	year
	Start-up and guarantee check	
COWI A/S, Danmark	Biogas from industrial and municipal organic waste (7.5 Mio m <sup>3</sup> biomethane):	2012
	Feasibility study	
EKOKEM Finland (as	Biogas from municipal sewage waste (1.200 kW):	2011
subcontractor of IG-IUT, Seebenstein)	<ul><li>Basic engineering</li><li>Tendering</li></ul>	
Energie Steiermark	Renewable Gasfield Gabersdorf (PV / Green-Hydrogen-production with PEM-Electrolyser / H2-Storage, compression and dispenser / methanization of biogas):	2020-24.
	Basic, authority and detail engineering	
	Building supervision	
	Start-up and guarantee check	
Energienetze Steiermark, Graz	Biomethane compressor unit for injection in gas grid Leoben	2023
	Building supervision	
	Start-up and guarantee check	
Engineering company N.N.	Basic, Authority and Detailengineering for biogas plant processing	2010 –
	organic waste material, expansion from 10.000 to 20.000 t/a	2011
Energie Steiermark, Graz, Austria	Feasibility study for Biogas plant Knittelfeld 500 kW from organic waste and agricultural residues	2009
Energie Steiermark, Graz, Austria	Feasibility study for Biogas plant Auersbach 250 kW from organic waste	2011
Fetz, Biogasanlage	Document on dangers of Explosive atmosphere (ATEX)	2010
Hämmerle, Biogasanlage	Document on dangers of Explosive atmosphere (ATEX)	2010
Hofer, Biogasanlage	Document on dangers of Explosive atmosphere (ATEX)	2010
Hofer, Biogasanlage	Document on dangers of Explosive atmosphere (ATEX)	2010
Holding, municipality of Graz	Project move2zero: implementation of a hydrogen infrastructure for the communal H <sub>2</sub> -busfleet	2022
	Consulting during tendering process	
Holding, municipality of Graz	Consulting in the architectural competition for a bus station with hydrogen refueling	2023
KELAG Wärme	Consulting during maintenance of fermenters and expert opinion on energy efficiency	2017
MIT Plan / Ideal-Bau	ATEX document for a gas storage facility	2020
Municipality St. Peter o.J.	Document on dangers of Explosive atmosphere (ATEX)	2019

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client	Scope of activity	year
Münzer	Biogas from biowaste (500 kW):	2001
	Feasibility study	
NAWAROS	Building supervision for biogas plant St. Veit/Glan 1.000 kW	2002-04
Pilze Nagy, Hungary	Basic engineering for biogas plant 300 kW	2006
Rauch, Biogasanlage	Document on dangers of Explosive atmosphere (ATEX)	2010
Republic of Austria, BIG	Biogas plant Voitsberg 64 kW from organic waste:	2011 -
	Basic, authority and detail engineering	2013
	Tendering	
	<ul> <li>Building supervision and training of operators</li> </ul>	
	• Start-up	
Planegger	Building supervision for Biogasplant (500 kW)	2004
Planegger	Concept for the modernization and extension of the biogas plant	2013
Planegger	Plant extension and methanization of biogas by membrane	2024
	permeation system	
Verbund Green Hydrogen, Wien	200 MW elektrolyzer for renewable green hydrogen production:	2024
	Basic engineering	
	Authority engineering	
Wucher, Biogasanlage	Document on dangers of Explosive atmosphere (ATEX)	2010

#### 2 Industrial engineering and waste management

client	Scope of activity	year
ABRG Arnoldstein	Basic and authority engineering (AWG) for a hazardous waste storage building	1999
AE+E (as subcontractor of IG- IUT, Seebenstein)	Secondary fuel for a paper mill in Germany: detail engineering and documentation	2008 - 2010
AWV Knittelfeld	Solar drying of sewage sludge (Basic, authority and detail engineering, Tendering, Building supervision, Start-up) Optimization of sand recycling and disposal	2006 - 2008 2013
AWV Liezen and	R&D project: mechanical-biological waste treatment Liezen	1997
Government of Styria	Characteristics of fuel made from household waste fraction > 80 mm	2000
AWV Liezen	mechanical-biological waste treatment and biowaste	2002-07
	<ul><li>Basic, authority and detail engineering</li><li>Building supervision</li></ul>	

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client	Scope of activity	year
	Control of start up including performance tests	
Energie Steiermark	E-Campus, Graz	2022-24
	Authority engineering	
	Permit for waste water disposal	
Entsorgt!	Tank and truck cleaning system:	2000-05
	Basic, authority and detail engineering	
EPCOS, Deutschlandsberg	Development of a storage concept according to TRGS 510	2015
Feldbacher Fruitpartners	Pre-liminary, basic, detail engineering and tendering process for a new production site and head quarter	2013 - 2014
	· ·	
Integral ZT, Graz	Consulting during authority engineering and for improvement of waste water facilities for a slaughterhouse	2017 – Ifd
Kohlroser Franz	Basic and authority engineering:	2007
	Bioethanol production	
	<ul> <li>Treatment of residues oft he biogas plant</li> </ul>	
LOBBE MTU	Hazardous waste treatment plant Werndorf/Styria/Austria	2002
	Basic, authority (AWG, GewerbeR, WasserR) and detail engineering	1997
	Building supervision	1996
	Start up	
Magna Heavy Stamping,	KTL painting plant	2024-lfd
Albersdorf	<ul> <li>Authority engineering (acc. to IPPC-regulation)</li> </ul>	
	Permit for waste water disposal	
Municipality of Greinbach	Supervision for the communal landfill	2020-
		cont.
Municipality of Stubenberg	Supervision for the communal landfill	2020-
		cont.
Pichler Bau	Supervision for the communal landfill	2024-
		cont.
Schippinger ZT, Graz	Study on gas-emissions from the closed communal landfill Leoben	1995
Schippinger ZT, Graz	Study on decontamination of the Kiener Landfill, Bachmanning	1995
Schippinger ZT, Graz	Market survey of the Austrian waste management	2000
SDAG Austria (as subcontractor of IG-IUT, Seebenstein)	Feasibility study on pre-processing organic waste	2011
SDAG Slo (as subcontractor of IG-IUT, Seebenstein)	Feasibility study on implementation of an anaerobic MBT in Slovenia	2011

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client	Scope of activity	year
Stadtgemeinde Frohnleiten	Supervision for the communal landfill	1996-
		cont.
VTU Engineering	ABRG Arnoldstein: hydrometallurgy	1996
	Basic, authority and detail engineering	
WSA waste service austria	Project for a shredding plant for hazardous waste	2020-24
	Basic, authority and detail engineering	
Zöchling	Feasibility study for the processing of industrial waste containing	2019 –
	metallic components with the aim of producing und utilizing hydrogen	2020
ZUSER Peggau	Supervision of the waste management site in Peggau	2012/15
ZUSER Peggau	Treatment plant for surface water of waste handling site	2016-20
	Pilot scale experiments	
	Basic, authority and detail engineering	
	Building supervision	
	• Start up	

#### • Start up

### 3 Waste management, landfill Leachate

client	Scope of activity	year
AE+E through IG-IUT	EPS-processing plant LEIPA	2008-10
ASA Abfall Service Austria (today named FCC)	<ul> <li>Landfill leachate plant Halbenrain/Steiermark/Austria</li> <li>Pilot scale experiments</li> <li>Basic, authority and detail engineering</li> <li>Building supervision</li> <li>Start up</li> </ul>	1992 - 1995
ASA Abfall Service Austria (today named FCC)	Landfill leachate plant Erzberg/Steiermark/Austria Basic and authority engineering	1993
ASA Abfall Service Austria (today named FCC)	Landfill leachate plant Köflach/Steiermark/Austria Basic and authority engineering	1994
Brantner Romania	Landfill leachate, landfill Turnu Severin, Rumänien Detail engineering	2009-10
Breitenfeld Edelstahl	Landfill leachate plant for slag landfill Basic and authority engineering, tendering	2000 - 2001

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client	Scope of activity	year
Cevre Yönetim Merkezi Tasima; Ankara, Turkey through Rotreat,	Landfill leachate plant Elazig/Turkey	2012
	Basic and detail engineering	
Austria	Building supervision	
	• Start up	
Crystal Clear Membranservice	Landfill leachate plant Barcelona/Spain	2005 -
	Lab scale experiments	2006
	<ul> <li>Basic and detail engineering</li> </ul>	
	<ul> <li>Process optimisation</li> </ul>	
Hettegger	Landfill leachate plant Hettegger/Salzburg/Austria	1994 -
		1995
	Pilot scale experiments	
	Basic and detail engineering	
	<ul><li>Building supervision</li><li>Start up</li></ul>	
IDAD Innehrueleer Depueling und	Studu to aloon landfill loophate and ground water londfill	1005
IRAB Innsbrucker Recycling und Abfallbetriebe, Innsbruck	Study to clean landfill leachate and ground water, landfill Ahrental/Tirol/Austria	1995
Kananala Clausaalka Districa		2020
Komunala Slovenska Bistrica	Pilot testing of a landfill leachate treatment plant based on MBR technology	2020
LOBBE Abfallentsorgung	Landfill leachate plant Werndorf/Styria/Austria	1998
	Pilot scale experiments	
	<ul> <li>authority and detail engineering</li> </ul>	
	Process optimisation	
Logambiente, Portugal im Wege	Landfill leachate plant Barlavento	2019
Rotreat, Österreich	Basic and detail engineering	
	<ul> <li>Building supervision</li> </ul>	
MTU, Kirchberg	Landfill leachate plant Werndorf/Styria/Austria	1998
	<ul> <li>Authority, basic and detail engineering</li> </ul>	
	Building supervision	
Novo Mesto/CEROD/Rotreat	Lead engineer and supervision of engineering for leachate treatment	2011-15
Slovenia	plant	
RMVG, Eisenerz	Landfill leachate plant Landfill Erzeberg	2013
	Basic and detail engineering	
	Building supervision	
Rotreat Abwasserreinigung	Landfill leachate plant Bergheim/Salzburg/Austria	2001
	Basic and authority engineering	
Rotreat Abwasserreinigung	Landfill leachate plant Werndorf/Styria/Austria	2002
	Pilot scale experiments	

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client	Scope of activity	year
	Building supervision	
	Start up	
	Process optimisation	
Rotreat Abwasserreinigung	Landfill leachate plant Erzberg/Austria	2013
	Detail engineering for a sulphide stripper unit	
Sarajevo (municipality)	Feasibiliity study: revamping of an unfit leachate treatment plant	2016
Sarajevo (municipality)	Pilot scale experiments using MBR-technology	2018
Strabag, Deutschland through	Landfill leachate plant Erzurum, Turkey	2006
Rotreat, Austria	Basic and detail engineering	
	Building supervision	
Strabag, Deutschland through	Landfill leachate plant Kusadasi, Turkey	2009
Rotreat, Austria	Basic and detail engineering	
	Building supervision	
UEG, Neuseiersberg	Landfill leachate plant Targu Jiu, Rumania	2008
	Basic and detail engineering	
	<ul> <li>Building supervision</li> </ul>	
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VA Erzberg through	Design of a leachate treatment plant as part of the general authority	2014
Schippinger + Partner	application documents (environmental assessment study)	
WTE Wassertechnik	Consulting for a landfill leachate plant in SE Europa	2011

#### 4 Water and Waste Water

client	Scope of activity	year
Altenmarkt (municipality)	Consulting to solve a odour problem in the public sewer system	2013
Andritz, Graz	Expert opinion on the waste water treatment plant of the papermill Paloma, Slovenia	2017
AVL List, Graz	General waste water concept und authority engineering:	1996
AVL List, Graz	Optimization of water management: closing cycles and cooling/heating	1999
AVL List, Graz	Redesign of rain water system and engineering for new wells	2002-24
AVL List, Graz	Authority engineering for waste water and cooling water system	2022
AWV Laßnitz-Wildbach-Gamsbach	Future prospects and conceptual studies - WWTP Frauental	2019
AWV Mittleres Laßnitztal	Future prospects and conceptual studies - WWTP Zehndorf	2019

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client	Scope of activity	year
AWV Neunkirchen	Design of a leachate treatment plant as part of the general authority application documents (environmental assessment study)	2014
Biodiesel Kärnten	Basic engineering, supervision of start-up and operational consulting for a MBR-waste water system for a biodiesel plant	2009
Breitenfeld Edelstahl	Project for landfill leachate (industrial site)	2000
Breitenfeld Edelstahl	Project for industrial waste water and water cooling concept	2001
District of Brcko, Bosnien	SWOT and PEST analysis of implementation of a communal waste water treatment system	2010
DARBO, Stans/Tirol	Consulting for cost optimization – waste water system	2002
Diary Freistadt	Basic, authority and detail engineering for industrial waste water system making us of membrane solutions, sewer drainage	2001
DS Smith Kalsdorf	General waste water concept und authority engineering:	2020
	Optimization of water management: closing cycles	
ekos, Vahrn, Südtirol	MBR-plant for the treatment of liquid waste materials	2019-21
	Pilot testing	
	Basic and Detail engineering	
	• start-up	
	commissioning	
EPCOS OEG	Authority engineering for industrial waste water system, sewer	1999
Deutschlandsberg	drainage	2011
Georg Fischer Altenmarkt	Engineering concept to eliminate an odour problem and preparation	2013 -
-	of authority engineering documents to obtain an renewed permit	2014
GL Pharma Lannach	General waste water concept und authority engineering	2021
GL Pharma Lannach	Optimization of water management: closing cycles	2022
GL Pharma Lannach	Authority engineering for surface water discharge	2023
GL Pharma Lannach	Authority engineering for extension of surface water discharge	2025
Güssinger Garnelen	Consulting to optimize the operation and implementation of a denitrification	2021
Liezen (municipality)	Optimization and modernization of the aeration of the communal WWTP	2014
LOBBE MTU	Authority engineering for industrial waste water system making us of membrane solutions, direct drainage to river	1997

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client	Scope of activity	year
MCT Ankara, Türkei	Basic engineering of a MBR-based containerized solution for waste water treatment for communities from 2.000 – 20.000 PE	2010
RINGANA Holding	General waste water concept und authority engineering:	2020-21
	Basic and detail engineering, tendering, construction and start-up supervision, commissioning, consulting for legal contract with communal WWTP	
ROTO Frank Kalsdorf	MBR-Pilot plant operation	2017
ROTO Frank Kalsdorf	Basic and Detail engineering of a MBR-plant	2017
ROTO Frank Kalsdorf	Commissioning and Authority engineering of MBR plant	2019
ROTO Frank Kalsdorf	Basic and detail engineering for revamping the WWT-plant including the implementation of a ion-exchange plant	2021
Rotreat Abwasserreinigung, Graz	R&D project: Adaptation and optimization of a pond type communal waste water treatment plant, making use of membrane technology	1999
Rotreat Abwasserreinigung, Graz	Detail engineering of a MBR-containerplant and pilot-testing at ESAROM, Korneuburg	2007
Liezen (municipality)	Consulting for the communal waste water plants in respect to industrial waste water emissions (indirect discharger)	Since 1998 cont.
Weiz (municipality)	Consulting for the communal waste water plants in respect to industrial waste water emissions (indirect discharger)	Since 1999
St. Peter o.J. (municipality)	Adaptation and optimization of a pond type communal waste water treatment plant with 1.500 PE using MBR technology	2001- 2004
St. Peter o.J. (municipality)	Consulting for the communal waste water plants in respect to industrial waste water emissions (indirect discharger)	2000-22
Saubermacher AG, Lenart, Slo	<ul> <li>MBR-plant for the treatment of surface water</li> <li>Feasibility study</li> <li>Pilot plant operation</li> <li>Basic, Detail, authority engineering</li> <li>commissioning</li> </ul>	2017 2020
Saubermacher AG, Premstätten	Basic and Detail engineering, start-up and commissioning of a MBR- plant for the treatment of fluid waste materials	2016
Saubermacher AG, Premstätten	Feasibility study for the treatment of surface water	2022
Saubermacher AG, Trofaiach	Basic and Detail engineering, start-up and commissioning of a WWTP for the treatment of fluid waste materials	2018
Steinrieser Getränke, Styria	MBR-plant for treatment of effluent of soft drink production	2016–25
	Pilot plant operation	

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client	Scope of activity	year
	Basic, Detail, authority engineering	
	<ul><li>commissioning</li><li>extensions</li></ul>	
TDK, Deutschlandsberg	General waste water concept und authority engineering:	2020
	Basic and detail engineering, consulting during tendering,	
	supervision, consulting for legal contract with communal WWTP	2021
VTU Engineering, Graz	Basic and authority engineering for biodiesel waste water unit – BDV	2006
	General concept, basic engineering and commissioning for highly loaded biodiesel waste water treatment plants	2007
Weiz (municipality)	Tendering process for a 30.000 PE communal waste water plant	2001
	Construction supervision	2003
ZUSER Peggau	MBR-plant for the treatment of surface water	2017
	Feasibility study	2019
	Pilot plant operation	
	Basic, Detail, authority engineering	
	commissioning	

### 5 Energy

client	Scope of activity	year
AVL List, Graz	Feasibility study and energetic optimization of internal processes	1998
AWV Knittelfeld	Optimization of energy consumption at the waste water plant	2013
LOBBE Werndorf	Feasibility study and energetic optimization of internal processes	1997
Stadt Liezen, Bauhof	Optimization of phosphate precipitation and wattless current compensation, production of renewable energy at the waste water plant	2009
Stadt Weiz und Land Stmk.	Optimization of energy consumption and production of renewable energy at the waste water plant	2010
Wopfinger Baustoffindustrie	Expert opinion on efficiency of a waste heat recovery system	2010

### 6 Safety analysis

client	Scope of activity	year
ABRG Arnoldstein	Safety analysis	1999
DSM Linz im Wege VTU	HAZOP for "building 700"	1998

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client	Scope of activity	year
Energie Steiermark	HAZOP on interfaces as basis for a CE-declaration for the whole plant as part of the Power 2 Gas Projects Gabersdorf	2022-23
Energienetze Steiermark	Assessment on CE regulations for the Power 2 Gas project Gabersdorf	2022-23
Energienetze Steiermark	HAZOP for the project Hygrid	2023/24
LOBBE Werndorf	Safety analysis	1997
Schippinger ZT, Graz	Safety analysis for the waste treatment plant AWV Liezen	1996
Schippinger ZT, Graz	Safety analysis for the waste treatment plant RMVG Eisenerz	1995
VTU Engineering, Graz	Safety analysis for cement works Gartenau	1999
Zementwerkes Leube	Analysis of potential risks and dangers	2005/10/ 18
Zementwerkes Leube	HAZOP on interfaces as a basis for a conformity assessment of the oil cuircuit	2023-24

#### 7 Other

client	Scope of activity	year
AWV Liezen	Tendering process for transportation of household waste and biowaste	2003
		2010
AWV Knittelfeld u.U.	Tendering of engineering services for a canalization project	2009
AWV Murau	Tendering of logistic services for paper transportation	2013
Township of Knittelfeld	Tendering of engineering services for a canalization project	2013
Biodiesel Vienna	Tendering of waste management services	2007
Hans Hütter	Expertise on the characteristics of the product Renoxal	2002
MCI Innsbruck	Lectures at the University MCI Innsbruck	2008-09
ÖSB Unternehmensberatung, Graz	Lecture on regulations for operational facilities	1997
ÖWAV + LEA	Lectures at biogas operation course	2006-08
Philips Components Lebring	Expertise on compliance with the Austrian dissolvent regulation	1997
Rotreat Abwasserreinigung, Graz	Organisation of the congress "Optimierung von Kläranlagen durch innovative Membrantechnik", St. Peter ob Judenburg	1998
Rotreat Abwasserreinigung, Graz	Organisation of the congress "1. österreichische kommunale Membrankläranlage", Weiz	2002

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client	Scope of activity	year
VTU Engineering, Graz	Consulting for process engineering and design of P&I Diagrams for DSM-Chemie, Linz	1998

### 8 Research Projects

client	Scope of activity	year
FFF & ÖKK, Land Steiermark	R&D project: optimization of Nitrate and Phosphorus removal for communal waste water treatment plants making use of membrane technology	1998
FFF & Stadtlabor Graz	Wastewater treatment for hybrid energy storage, energy supply and resource recovery – ARHES-B	2015
FFG & AEE Intec	Phase out of fossile gas for the manufacturing industry – Fossilfree4Industry - FFG-Nr.: 904652	2024-cont
FFG & SFG	R&D project: development of a novel membrane distillation process to recover valuable ingredients from waste water and biogas plants	2015
Government of Styria	R&D project: mechanical-biological waste treatment Hartberg	2000
IFA Tulln (co-ordinator)	Partner in EU Craft-Project "MESH - Integrated Wastewater Treatment Process using Mesh Filter Modules for Direct Activated Sludge Separation"	2006 - 09
Rotreat Abwasserreinigung, Graz	Collaboration FFG R+D project EnRecoTreat Application of membrane distillation for waste water treatment	2014
Rotreat Abwasserreinigung, Graz	Collaboration FFG R+D project GalvanoMD Application of membrane distillation in metal plating industry	2014
SFG Steir. ForschungsförderungsGes.	Application of membrane distillation for ammonia recovery in biogas plant – AMRE-MD	2014-16

### 9 Membership

- Chamber of Commerce, Styria
- Fachverband Biogas e.V., D
- Green Tech Valley Styria

- Association of Certified Austrian Experts
- ÖWAV, Austria
- DWA, Germany